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5191074

**D206-642-512**  
**Job Sheet 196210**



**Part No:** D206-642-512

**Job Qty:** 1 pcs

**Part Name:** Skidtube RH, High Gear, Standard Wearplates, DART (Apical) Tri-Bag Float Comp.



**Part Weight:** 0 lbs

**Status:** New

**Priority:** Medium

**Job Created:** 6/10/19

**Job Tracking No:**

**Due Date:** 7/19/19

**Created By:** Marie Lajeunesse

**Type:** Stock

**Description:** SIOP

**Note:** DWG REV Q SHEETS 33-34 IPP Rev:B 05.09.23 Revised per D206-642 Rev. J KJ/JLM IPP Rev:C 07-02-23  
As per IIN D206-642 Rev K JLM IPP rev D 07.06.06 added K642-512 EC IPP Rev:E 07-12-05 ECN 1080p  
L DD verified by: IPP REV:F 13.09.06 CHG005/ ECN13-634 DD VERF:JLM IPP REV:G 14.04.28 AS PER  
ECN14-520 DD VERF:JLM

**Ship Via:**

### Bill of Materials

### Job Routing

| Op<br>No | Operation              | Qty   | Start Date | Due<br>Date | Standard     |            | Workcenter/Supplier   |           | Sign-off |
|----------|------------------------|-------|------------|-------------|--------------|------------|-----------------------|-----------|----------|
|          |                        |       |            |             | Setup<br>Hrs | Run<br>Hrs | Workcenter / Supplier | Lead Time |          |
| 110      | Packaging 1 - Pick Kit | 1 pcs | 7/19/19    |             | 0.00         | 0.00       | Packaging 1 - 1       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 2       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 3       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 4       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 5       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 6       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 7       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 8       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 9       |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 10      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 11      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 12      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 13      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 14      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 15      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 16      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 17      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 18      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 19      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 20      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 21      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 22      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 23      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 24      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 25      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 26      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 27      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 28      |           |          |
|          |                        |       |            |             |              |            | Packaging 1 - 29      |           |          |

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08/12/2019

|                                 |       |         |           |  |                        |        |
|---------------------------------|-------|---------|-----------|--|------------------------|--------|
|                                 |       |         |           |  | Packaging 1 - 30       |        |
|                                 |       |         |           |  | Packaging 1 - 31       |        |
|                                 |       |         |           |  | Packaging 1 - 32       |        |
|                                 |       |         |           |  | Packaging 1 - 33       |        |
|                                 |       |         |           |  | Packaging 1 - 34       |        |
|                                 |       |         |           |  | Packaging 1 - 35       |        |
|                                 |       |         |           |  | Packaging 1 - 36       |        |
| 120 QC 4                        | 1 pcs | 7/19/19 | 0.00 0.00 |  | QC 4 - 28              |        |
|                                 |       |         |           |  | QC 4 - 58              |        |
|                                 |       |         |           |  | QC 4 - 69              |        |
|                                 |       |         |           |  | QC 4 - 9               |        |
|                                 |       |         |           |  | QC 4 - 46              |        |
|                                 |       |         |           |  | QC 4 - 68              | 68-6   |
|                                 |       |         |           |  | QC 4 - 72              | 92     |
|                                 |       |         |           |  | QC 4 - 74              | 92 MRS |
| 130 Packaging 3-1 - Stock - B4B | 1 pcs | 7/19/19 | 0.00 0.00 |  | Packaging 3 - 1 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 2 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 3 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 4 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 5 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 6 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 7 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 8 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 9 - B4B  |        |
|                                 |       |         |           |  | Packaging 3 - 10 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 11 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 12 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 13 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 14 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 15 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 16 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 17 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 18 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 19 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 20 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 21 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 22 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 23 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 24 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 25 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 26 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 27 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 28 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 29 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 30 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 31 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 32 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 33 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 34 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 35 - B4B |        |
|                                 |       |         |           |  | Packaging 3 - 36 - B4B |        |
| 135 DC - 1 - B4B                | 1 pcs | 7/19/19 | 0.00 0.00 |  | DC - 1 - B4B           | DAS    |
|                                 |       |         |           |  | DC - 2 - B4B           | 21     |
| 140 QC 21 - FG                  | 1 pcs | 7/19/19 | 0.00 0.00 |  | QC 21 - FG - 21        | 9-89   |
|                                 |       |         |           |  | QC 21 - FG - 70        |        |
|                                 |       |         |           |  | QC 21 - SA - 53        |        |

Part Op 110 - (Pick Kit)  
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)  
 130 - Identify and pack for shipping as per PPP D206-642-512

FG073

135 - (Document Control) Photocopy bluefile and create labels per PPP D206-642-512 CHG006  
140 - (QC21- Final Inspection - Work Order Release)

**Job BOM**

| Part / Item  | Component Name                                               | Quantity     | Operation                     | Container |
|--------------|--------------------------------------------------------------|--------------|-------------------------------|-----------|
| D206-642-541 | Repl.Skid.,High Gear,Std Wearplates Fits LH/RH, DART Tri-Bag | 1 pcs (1 ea) | 110-Packaging 1 -<br>Pick Kit | 5191074   |
| K642-512     | Saddle                                                       | 1 pcs (1 ea) | 110-Packaging 1 -<br>Pick Kit | 5202846   |

**Job Allocations**

| Operation                  | Component Part | Required | Inventory | Allocated |
|----------------------------|----------------|----------|-----------|-----------|
| 110-Packaging 1 - Pick Kit | D206-642-541   | 1        | 0         | 0         |
|                            | K642-512       | 1        | 1         | 0         |

**Part Specifications**

Specifications could not be found.

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Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                  |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                        | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b>                                                                                                                                                                                                                                                                      |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                  |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/><br>Large Fab <input type="checkbox"/>                                                                                                                                                                                 | Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Finishing <input type="checkbox"/>                                                                                                                                                                                                              | Eng. (Non-AW) <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging <input type="checkbox"/>                                                                                                                                                                   | Engineering <input type="checkbox"/><br>Water Jet <input type="checkbox"/><br>Supplier <input type="checkbox"/><br>Quality <input type="checkbox"/>                                                                                              |
| Date :                                                                                                                                                                                                                                                                                                                                                                                  | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        | MRB (QSI042)                                                                                                                                                                                                                                     |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        | Completed By                                                                                                                                                                                                                                     |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        | Lead hand / Supervisor                                                                                                                                                                                                                           |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                  |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   |                                                                                                                                                                                                                                                                                                |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        | QC / QA Coordinator                                                                                                                                                                                                                              |
| <b>Root Cause</b><br><br>Operator <input type="checkbox"/><br>Manufacturing Process <input type="checkbox"/><br>Equip/Tooling <input type="checkbox"/><br>Handling/Preservation <input type="checkbox"/><br>Material <input type="checkbox"/><br>Product Improvement <input type="checkbox"/><br>Process Improvement <input type="checkbox"/><br>Human Factors <input type="checkbox"/> |                                                                                                                                   | <b>FAULT CATEGORY</b>                                                                                                                                                                                                                                                                          |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                  |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | <input type="checkbox"/> Pressure/Forced<br><input type="checkbox"/> Bending<br><input type="checkbox"/> Crushing<br><input type="checkbox"/> Cracks<br><input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br><input type="checkbox"/> Marks/Chatter<br><input type="checkbox"/> Mislabeled | <input type="checkbox"/> Contamination<br><input type="checkbox"/> Misaligned/off center<br><input type="checkbox"/> BOM/Route<br><input type="checkbox"/> Broken/Damage/Defect<br><input type="checkbox"/> Incomplete/Unclear Instructions<br><input type="checkbox"/> Drill Holes<br><input type="checkbox"/> Fit/Function | <input type="checkbox"/> Power Loss/Surge<br><input type="checkbox"/> Folio/Program<br><input type="checkbox"/> Grain Direction<br><input type="checkbox"/> Weld<br><input type="checkbox"/> Wrong Stock Pulled<br><input type="checkbox"/> Out of Sequence<br><input type="checkbox"/> Off-set/Set-up | <input type="checkbox"/> Positioned Wrong<br><input type="checkbox"/> Outside Tolerance<br><input type="checkbox"/> Drawing<br><input type="checkbox"/> Finish<br><input type="checkbox"/> Part Lost/Missing<br><input type="checkbox"/> Misread |
|                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                   | Other/Details:                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                                                                                                                                                              |                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                                                                                  |



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Container No: S204812



Part: D206-642-512

Job No: 196210

Serial No/Batch: S204812

Revision:

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, EASA STC SH98-4 Issue 2, EASA STI